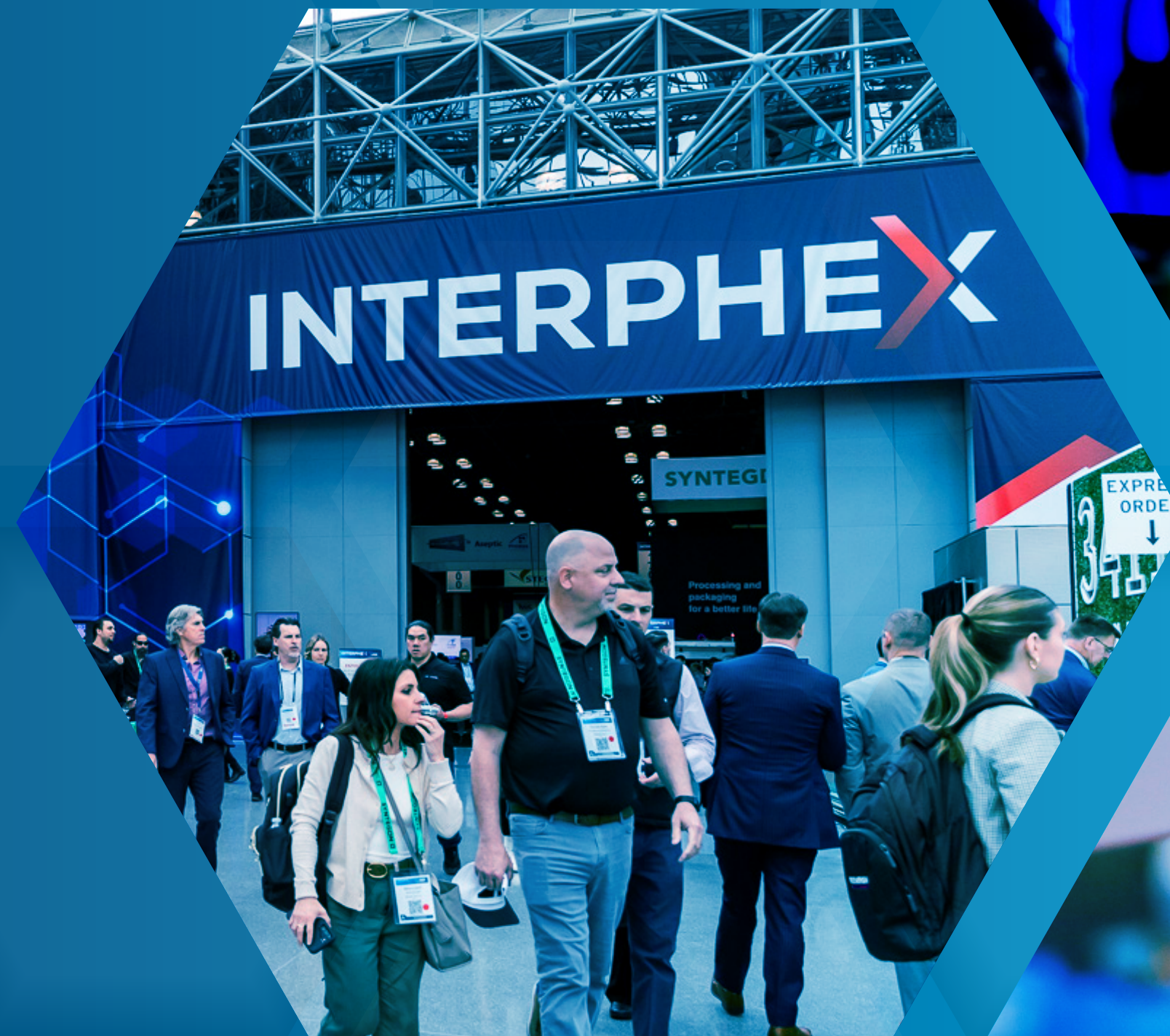
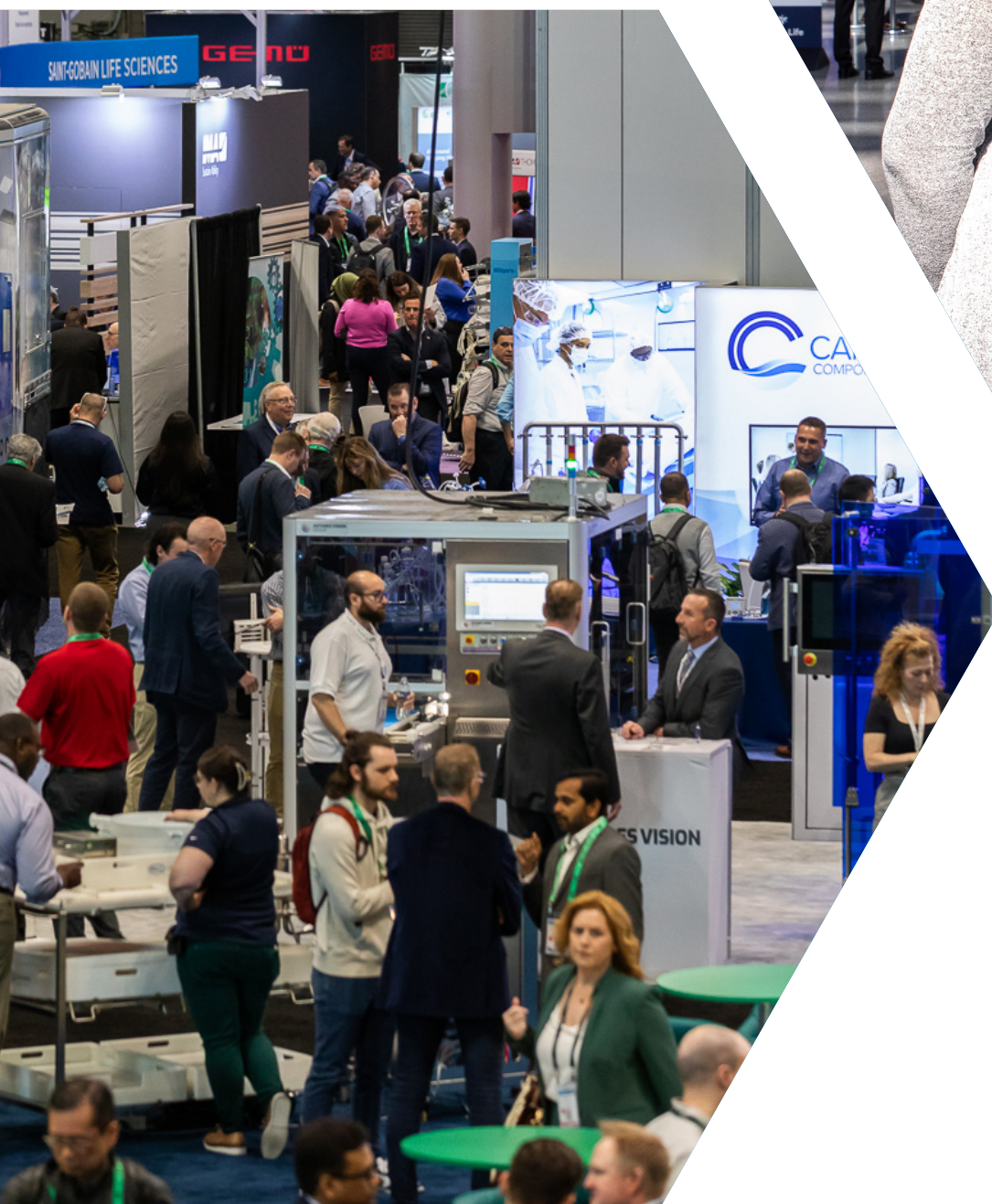


INTERPHEX

2024 SHOW RECAP

*BRIDGING THE GAP BETWEEN
SCIENCE AND BUSINESS*





OVERVIEW

INTERPHEX is the leading global pharmaceutical and biotechnology event that fuses industry innovation with expert-led conference. Taking place at the Javits Center NYC on April 1-3, 2025, INTERPHEX offers an expansive exhibition floor showcasing cutting-edge products and services from industry leaders.

Attendees and exhibitors engage in enlightening seminars led by experts, delve into technology showcases spotlighting the latest innovations, and benefit from unparalleled networking opportunities.

This dynamic platform unites professionals, fostering collaborations and providing a comprehensive view of advancements in pharmaceutical manufacturing, process development, and regulatory compliance. Elevate your industry knowledge, connect with key stakeholders, and stay at the forefront of pharmaceutical innovation at INTERPHEX.

INTERPHEX 2024 BY THE NUMBERS



9,000+
Industry Professionals



121
New Exhibitors



500+
Domestic & International Exhibitors



95+
Education Sessions



Attendees from
25+
Countries



150+
Speakers



124,750+
Square Feet of Exhibits

WHO ATTENDS INTERPHEX?

From scientists and researchers, to processing and manufacturing engineers, INTERPHEX convenes the entire pharmaceutical product development lifecycle like no other event.



77%
of attendees have influence on buying decisions

YEAR OVER YEAR GROWTH



4% Growth
Manufacturing & Engineering



6% Growth
Executive Leadership & Management

FACILITY/BUSINESS TYPES

43%

Manufacturing & Production

4%

Automation & Technology

14%

Consulting & Services

3%

Research & Development

4%

Packaging & Distribution

3%

Financial & Investment

4%

Contract Manufacturing & Development

2%

Medical Devices

3%

Regulatory & Compliance

LEADING STAGES OF THE DRUG DEVELOPMENT LIFECYCLE

38%

Manufacturing & Quality Assurance

7%

Supply Chain

17%

Research & Development

JOB TITLES

38%

Manufacturing & Engineering

8%

Research & Development

21%

Executive Leadership & Management

8%

Facilities & Operations

19%

Business & Sales Development

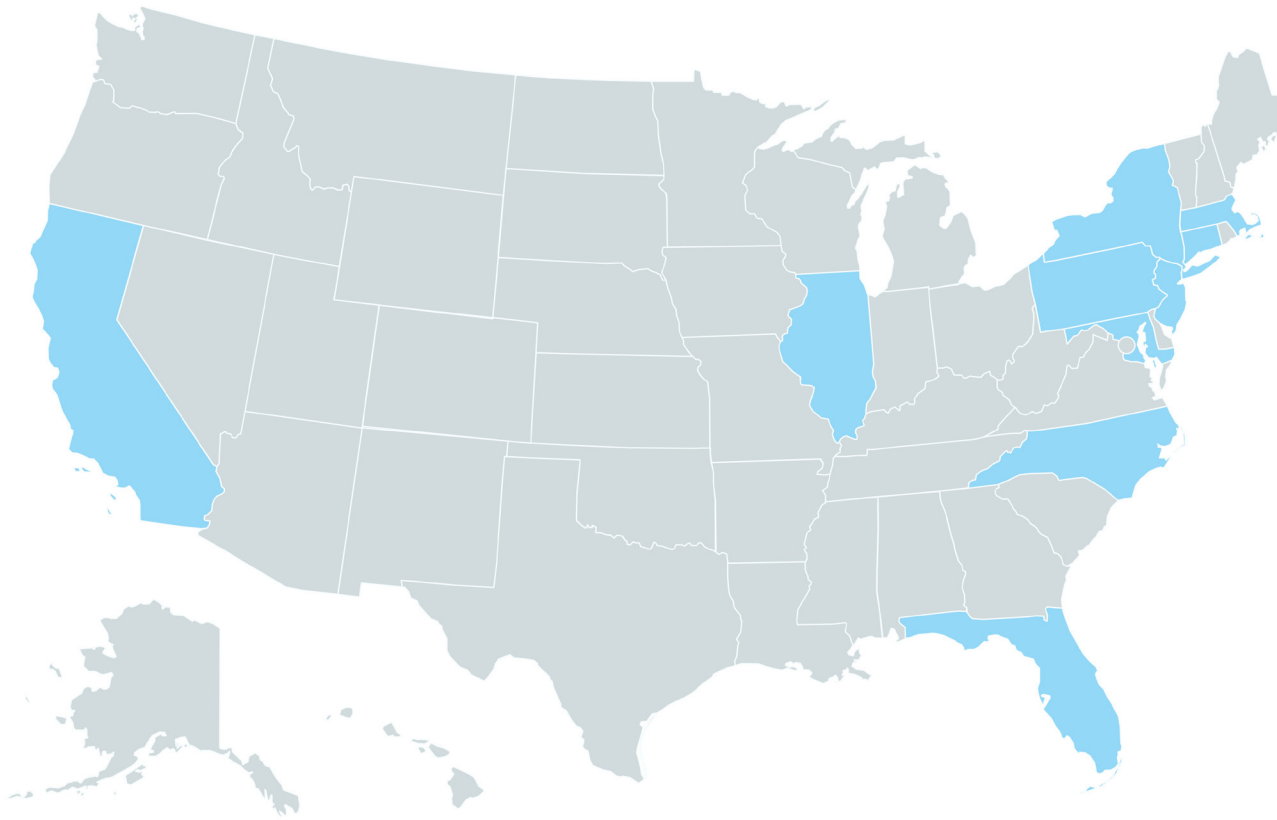
6%

Misc. (i.e. Government, Student, Professor, Journalist, etc.)

ATTENDEES BY REGION

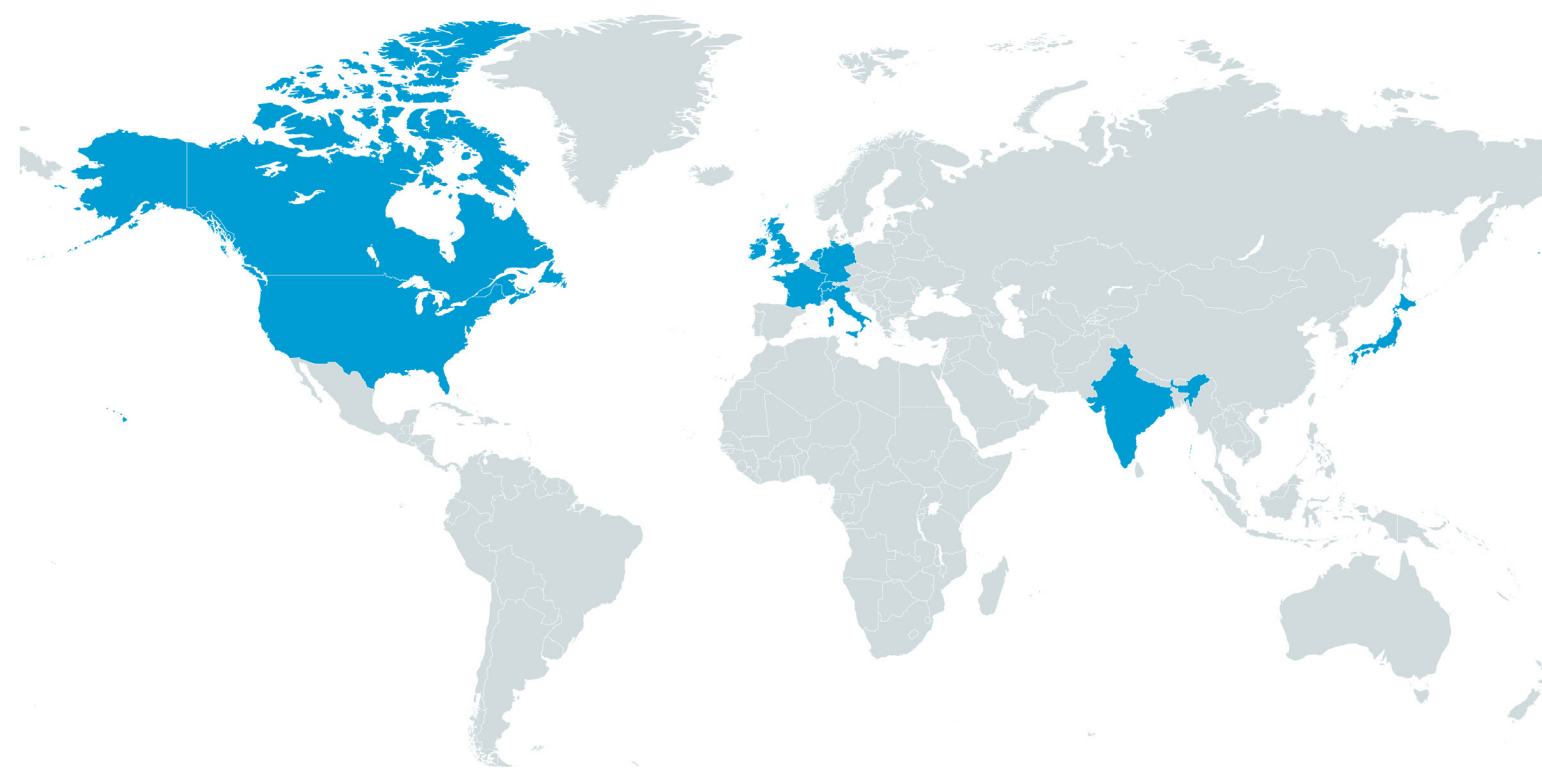
TOP ATTENDING U.S. STATES

- | | | | |
|---|----------------|----|-------------|
| 1 | New Jersey | 6 | Connecticut |
| 2 | New York | 7 | California |
| 3 | Pennsylvania | 8 | Maryland |
| 4 | Massachusetts | 9 | Illinois |
| 5 | North Carolina | 10 | Florida |



TOP ATTENDING COUNTRIES

- | | | | |
|---|----------------|----|-------------|
| 1 | Canada | 6 | Switzerland |
| 2 | United Kingdom | 7 | Japan |
| 3 | Ireland | 8 | Netherlands |
| 4 | India | 9 | France |
| 5 | Germany | 10 | Italy |



ATTENDEE MAKEUP

65%
of attendees were new
to INTERPHEX 2024

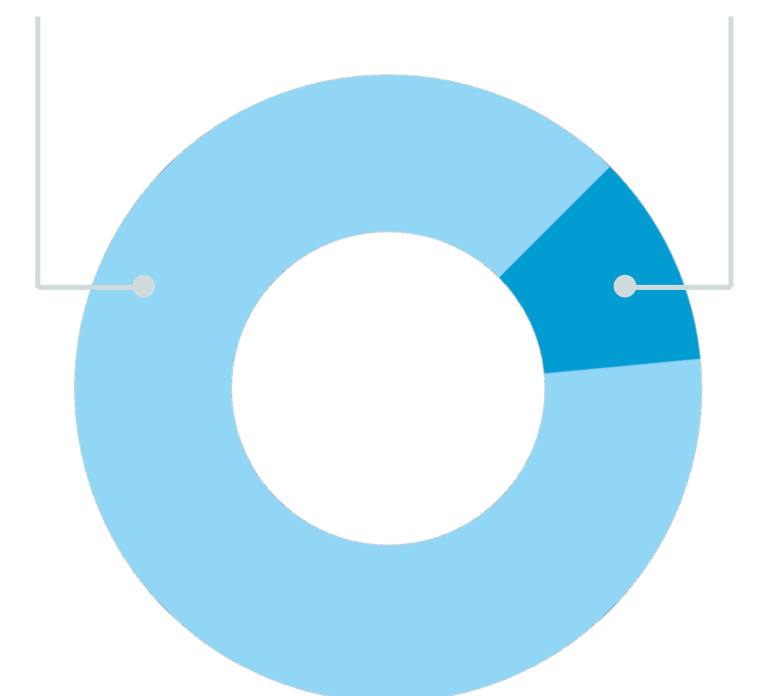


48
U.S. States

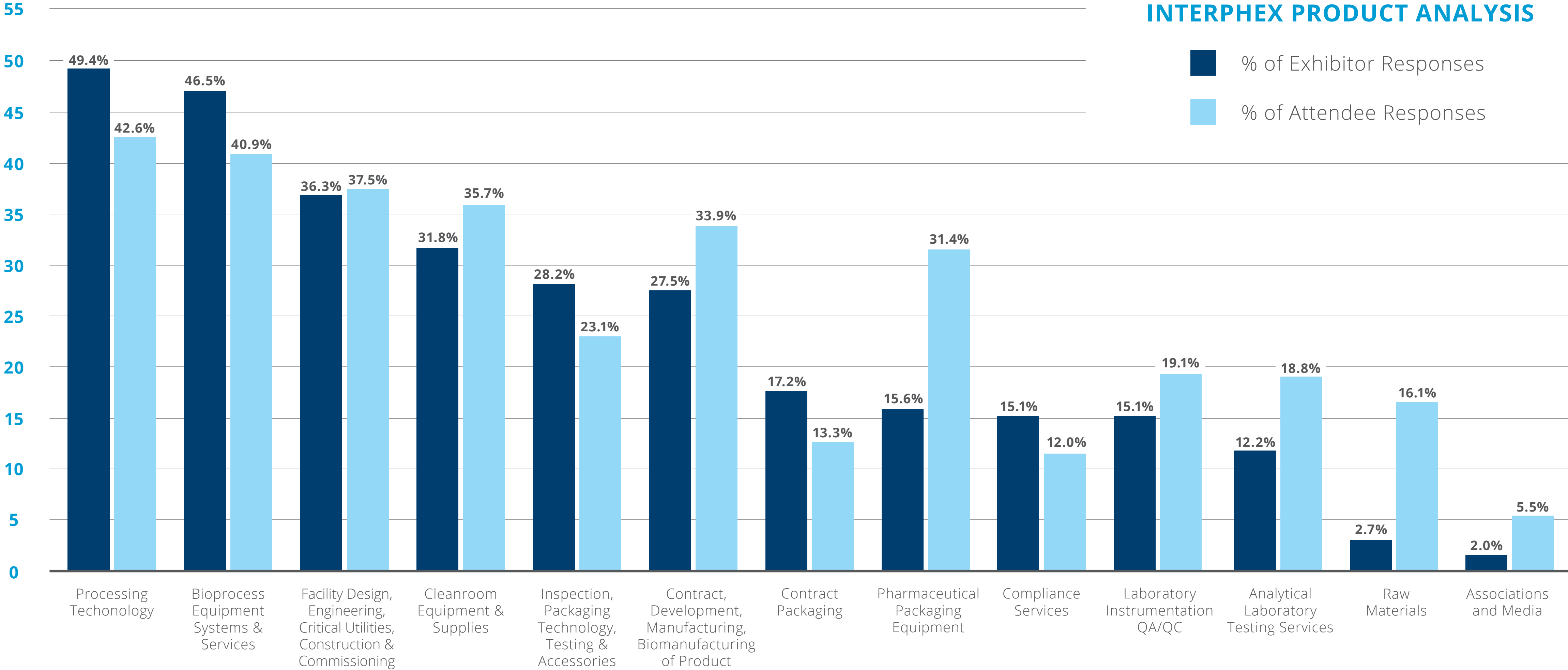


89%
Domestic U.S.

11%
International



INTERPHEX PRODUCT ANALYSIS



ATTENDEE SAMPLING



EXHIBITOR SAMPLING



WHAT EXHIBITORS ARE SAYING

“There’s so much you can do online, but really coming and seeing things in person... it’s really important for clients and for specifying firms to be able to go and actually touch and feel the products, and to see not only the products on display, but the people behind it — to get to shake hands and understand who you are partnering with when you’re embarking on a new project.”



JONATHAN WOLFF, CLEANSPACE



“This is the preeminent pharma trade show in North America. This year we’re introducing a brand new piece of equipment, and when we do a North American launch, it’s going to be at INTERPHEX.”

FRED MURRAY, KORSCH AMERICA





INTERPHEX CONFERENCE

THE LEARNING LAB

INTERPHEX 2024 debuted a brand-new conference model located in the Learning Lab – an enclosed, private education space reserved for Full Conference badge holders – consisting of an enriched and immersive meeting experience. The program was designed and curated in partnership with the American Association of Pharmaceutical Scientists (AAPS) and a **2024 Scientific Programming Advisory Committee.**



56
CURATED
SESSIONS



106
GLOBAL
SPEAKERS



30+
HOURS OF
LEARNING

TRACKS & THEMES

TRACK 1: NON-STERILE PRODUCT DEVELOPMENT & MANUFACTURING

PHARMA 4.0 AND 5.0 – IMPLICATIONS OF AI AND MACHINE LEARNING APPROACHES

AI/Machine Learning, Pharma 4.0/5.0, PAT, QbD

PRODUCT DEVELOPMENT & MANUFACTURING CHALLENGES

Continuous Processing and Manufacturing, 3D Printing, Compliance, Regulatory, PAT, QbD, Advanced Analytical Methods, On-demand Manufacturing

NOVEL PHARMACEUTICAL MATERIALS & PROCESSES

Functional Excipients, Supply Chain, Drug Formulation, Long-acting Oral Delivery, Novel Drug Delivery, Packaging

TRACK 2: THE FUTURE IS NOW: RECENT ADVANCES IN STERILE PRODUCT MANUFACTURING

CURRENT TRENDS IN PARENTERAL DRUG MANUFACTURING

Process Development, Manufacturing Facility, Environmental Monitoring, Process Engineering, Novel Excipients, Lipid Nanoparticles, Supply Chain

TACKLING THE CMC CHALLENGES OF NEW THERAPEUTIC MODALITIES

New Therapeutic Modalities, Cell and Gene Therapy, Autologous Therapy, Cold Chain Management, Biologics

PRESENT AND FUTURE OF DRUG-DEVICE COMBINATION FOR STERILE PRODUCTS

Devices, Combination Products, Compliance, Sustainability, Lifecycle Management, Implantable Devices

WHAT CONFEREES ARE SAYING

"It was incredible! This was the first conference I've been to, and I learned much more than I ever thought I would."

“ ABEC INC.

"The seminars and expert panel discussions offered in the Learning Lab were an excellent reason for the trip to INTERPHEX."

“ STERIS

"I believe INTERPHEX is an excellent opportunity to see how the pharmaceutical market is moving and what the future developments of the industry are."

“ OMAS TECNOSISTEMI

"The format and sessions at INTERPHEX continue to improve year over year."

“ GENESIS AEC

CAREER CENTER OFFERINGS WITHIN THE LEARNING LAB



**SIDLEY AUSTIN
CAMPFIRE SESSIONS**

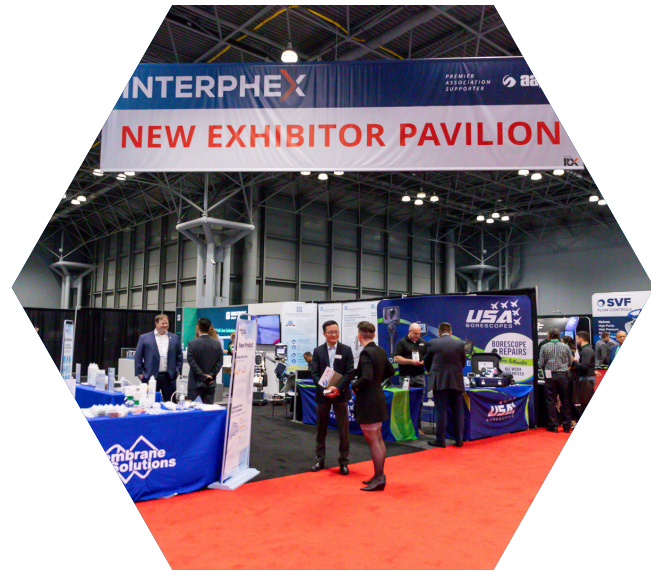


**COMPLIMENTARY
HEADSHOTS**



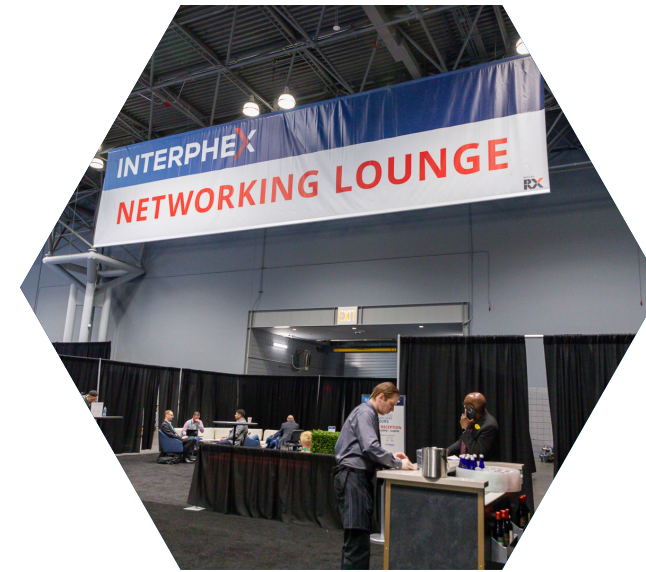
**RÉSUMÉ & LINKEDIN
PROFILE REVIEWS**

SHOW FLOOR FEATURES



NEW EXHIBITOR PAVILION

The New Exhibitor Pavilion is a highly sought-after destination for industry professionals looking to discover the latest products, services, and turnkey solutions from newly introduced vendors.



NETWORKING LOUNGE

Network with colleagues, connect with peers, and recharge on the Show Floor.



TECH THEATERS

The Tech Theaters serve as the venues where prominent exhibitors showcase and/or demonstrate their most recent technology and advancements.



INTERPHEX LIVE

The INTERPHEX Live stage offers valuable insights into some of the biggest topics and trends in the industry.



SPECIAL EVENTS

INTERPHEX hosts a variety of happy hours and networking opportunities. This includes the New Exhibitor Happy Hour, CMO/CDMO Happy Hour, the inaugural OUTbio reception and more.



THE REIMAGINED CONTRACT ZONE

This is a high-visibility pavilion that provides an essential space for professionals seeking strategic partnerships, cost-saving solutions, and growth opportunities.

SOCIAL MEDIA OVERVIEW

SOCIAL FOLLOWING



4,500+
Followers



5,800+
Followers

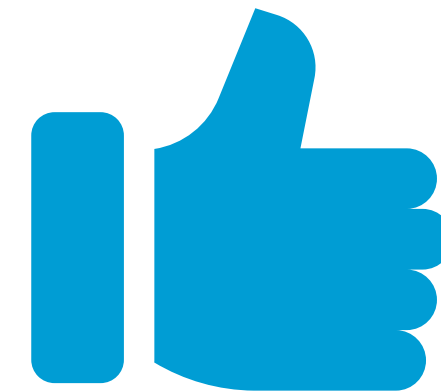


5,300+
Followers

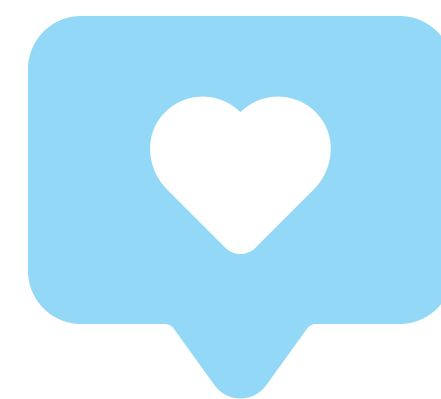
SHOW METRICS (APRIL 16-18)



71,000
Impressions



13,000
Engagements



18%
Engagement Rate

PRESS & MEDIA OVERVIEW

QUICK STATS

All data collected January 2024-April 2024



1,290+

Publication Mentions



639 million

Potential News Reach

TOP PUBLICATIONS



"Helping Companies Meet and Exceed FDA and Total Quality Management Standards!"



INTERPHEX 2025

APRIL 1-3, 2025
JAVITS CENTER, NYC

OPPORTUNITY AWAITS

FOR MORE INFORMATION,
CONTACT YOUR SALES REP TODAY